

835-P Rosin Flux Pen MG Chemicals UK Limited

Version No: A-3.00
Safety data sheet according to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758

Issue Date: 21/01/2022 Revision Date: 21/01/2022 L.REACH.GB.EN

SECTION 1 Identification of the substance / mixture and of the company / undertaking

1.1. Product Identifier

Product name	335-P		
Synonyms	SDS Code: 835-P; 835-P UFI:WEJ0-M0RR-E00J-PERH		
Other means of identification	Rosin Flux Pen		

1.2. Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Soldering flux for electrical and electronic applications
Uses advised against	Not Applicable

1.3. Details of the supplier of the safety data sheet

Registered company name	MG Chemicals UK Limited MG Chemicals (Head office)			
Address	leame House, 23 Bilston Street, Sedgely Dudley DY3 1JA United (ingdom 9347 - 193 Street Surrey V4N 4E7 British Columbia Canada			
Telephone	(44) 1663 362888 +(1) 800-201-8822			
Fax	Not Available +(1) 800-708-9888			
Website	Not Available	www.mgchemicals.com		
Email	sales@mgchemicals.com Info@mgchemicals.com			

1.4. Emergency telephone number

Association / Organisation	Verisk 3E (Access code: 335388)	
Emergency telephone numbers	+(44) 20 35147487	
Other emergency telephone numbers	+(0) 800 680 0425	

SECTION 2 Hazards identification

2.1. Classification of the substance or mixture

Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567 [1]	H336 - Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, H225 - Flammable Liquids Category 2, H335 - Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, H319 - Serious Eye Damage/Eye Irritation Category 2
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567

2.2. Label elements

Hazard pictogram(s)



Signal word Dange

Hazard statement(s)

	· ·	
H336	May cause drowsiness or dizziness.	
H225	Highly flammable liquid and vapour.	
H335	May cause respiratory irritation.	
H319	Causes serious eye irritation.	

Supplementary statement(s)

Not Applicable

Precautionary statement(s) Prevention

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P264	Wash all exposed external body areas thoroughly after handling.

Precautionary statement(s) Response

P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.		
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.		
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.		
P337+P313	If eye irritation persists: Get medical advice/attention.		
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].		
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.		

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.	
P405 Store locked up.		

Precautionary statement(s) Disposal

P501 Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

2.3. Other hazards

Inhalation and/or skin contact may produce health damage*.

Cumulative effects may result following exposure*.

Possible skin sensitizer*.

Repeated exposure potentially causes skin dryness and $\mbox{cracking}^\star.$

Vapours potentially cause drowsiness and dizziness*.

SECTION 3 Composition / information on ingredients

3.1.Substances

See 'Composition on ingredients' in Section 3.2

3.2.Mixtures

1.CAS No 2.EC No 3.Index No 4.REACH No	%[weight]	Name	Classified according to GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567	SCL / M-Factor	Nanoform Particle Characteristics
1.65997-05-9 2.500-163-2 3.Not Available 4.Not Available	45-51	rosin. polymerised	Not Applicable	Not Available	Not Available
1.78-92-2 2.201-158-5 3.603-127-00-5 4.Not Available	25-28	2-butanol	Flammable Liquids Category 3, Serious Eye Damage/Eye Irritation Category 2, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3; H226, H319, H335, H336 [2]	Not Available	Not Available
1.64-17-5 2.200-578-6 3.603-002-00-5 4.Not Available	23-26	ethanol	Flammable Liquids Category 2; H225 ^[2]	Not Available	Not Available
Legend:	1. Classified by Chemwatch; 2. Classification drawn from GB-CLP Regulation, UK SI 2019/720 and UK SI 2020/1567; 3. Classification drawn from C&L * EU IOELVs available; [e] Substance identified as having endocrine disrupting properties				

SECTION 4 First aid measures

4.1. Description of first aid measures

Eye Contact	If this product comes in contact with the eyes:
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	 Wash out immediately with fresh running water. Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. Seek medical attention without delay; if pain persists or recurs seek medical attention. Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin or hair contact occurs: Flush skin and hair with running water (and soap if available). Seek medical attention in event of irritation.
Inhalation	 If fumes or combustion products are inhaled remove from contaminated area. Lay patient down. Keep warm and rested. Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. Transport to hospital, or doctor, without delay.
Ingestion	 Immediately give a glass of water. First aid is not generally required. If in doubt, contact a Poisons Information Centre or a doctor.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

For acute or short term repeated exposures to ethanol:

- Acute ingestion in non-tolerant patients usually responds to supportive care with special attention to prevention of aspiration, replacement of fluid and correction of nutritional deficiencies (magnesium, thiamine pyridoxine, Vitamins C and K).
- ▶ Give 50% dextrose (50-100 ml) IV to obtunded patients following blood draw for glucose determination.
- Comatose patients should be treated with initial attention to airway, breathing, circulation and drugs of immediate importance (glucose, thiamine).
- Decontamination is probably unnecessary more than 1 hour after a single observed ingestion. Cathartics and charcoal may be given but are probably not effective in single ingestions.
- Fructose administration is contra-indicated due to side effects.

SECTION 5 Firefighting measures

5.1. Extinguishing media

- Alcohol stable foam.
- ► Dry chemical powder.
- ► BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog Large fires only.

5.2. Special hazards arising from the substrate or mixture

2. Special hazards arising fro	om the substrate or mixture
Fire Incompatibility	Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result
3. Advice for firefighters	
Fire Fighting	 Alert Fire Brigade and tell them location and nature of hazard. May be violently or explosively reactive. Wear breathing apparatus plus protective gloves in the event of a fire. Prevent, by any means available, spillage from entering drains or water course. Consider evacuation (or protect in place). Fight fire from a safe distance, with adequate cover. If safe, switch off electrical equipment until vapour fire hazard removed. Use water delivered as a fine spray to control the fire and cool adjacent area. Avoid spraying water onto liquid pools. Do not approach containers suspected to be hot. Cool fire exposed containers with water spray from a protected location. If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	 Liquid and vapour are highly flammable. Severe fire hazard when exposed to heat, flame and/or oxidisers. Vapour may travel a considerable distance to source of ignition. Heating may cause expansion or decomposition leading to violent rupture of containers. On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO2) other pyrolysis products typical of burning organic material. WARNING: Long standing in contact with air and light may result in the formation of potentially explosive peroxides.

SECTION 6 Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

See section 8

6.2. Environmental precautions

See section 12

6.3. Methods and material for containment and cleaning up

Minor Spills

Remove all ignition sources.

Clean up all spills immediately.

- Avoid breathing vapours and contact with skin and eyes.
- Control personal contact with the substance, by using protective equipment.
- Contain and absorb small quantities with vermiculite or other absorbent material.
- Wipe up.
- ► Collect residues in a flammable waste container.

Chemical Class: alcohols and glycols

For release onto land: recommended sorbents listed in order of priority.

SORBENT TYPE	RANK	APPLICATION	COLLECTION	LIMITATIONS
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LAND SPILL - SMALL

cross-linked polymer - particulate	1	shovel	shovel	R, W, SS
cross-linked polymer - pillow	1	throw	pitchfork	R, DGC, RT
sorbent clay - particulate	2	shovel	shovel	R,I, P
wood fiber - pillow	3	throw	pitchfork	R, P, DGC, RT
treated wood fiber - pillow	3	throw	pitchfork	DGC, RT
foamed glass - pillow	4	throw	pichfork	R, P, DGC, RT

LAND SPILL - MEDIUM

cross-linked polymer - particulate	1	blower	skiploader	R,W, SS
polypropylene - particulate	2	blower	skiploader	W, SS, DGC
sorbent clay - particulate	2	blower	skiploader	R, I, W, P, DGC
polypropylene - mat	3	throw	skiploader	DGC, RT
expanded mineral - particulate	3	blower	skiploader	R, I, W, P, DGC
polyurethane - mat	4	throw	skiploader	DGC, RT

Major Spills

Legend

DGC: Not effective where ground cover is dense

R; Not reusable

I: Not incinerable

P: Effectiveness reduced when rainy

RT:Not effective where terrain is rugged

SS: Not for use within environmentally sensitive sites

W: Effectiveness reduced when windy

Reference: Sorbents for Liquid Hazardous Substance Cleanup and Control;

R.W Melvold et al: Pollution Technology Review No. 150: Noyes Data Corporation 1988

- ▶ Clear area of personnel and move upwind.
- Alert Fire Brigade and tell them location and nature of hazard.
- May be violently or explosively reactive.
- Wear breathing apparatus plus protective gloves.
- Prevent, by any means available, spillage from entering drains or water course.
- Consider evacuation (or protect in place).
- No smoking, naked lights or ignition sources.
- Increase ventilation.
- Stop leak if safe to do so.
- Water spray or fog may be used to disperse /absorb vapour.
- Contain spill with sand, earth or vermiculite.
- ▶ Use only spark-free shovels and explosion proof equipment.
- Collect recoverable product into labelled containers for recycling.
- Absorb remaining product with sand, earth or vermiculite. Collect solid residues and seal in labelled drums for disposal
- Wash area and prevent runoff into drains.
- If contamination of drains or waterways occurs, advise emergency services.

6.4. Reference to other sections

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

7.1. Precautions for safe handling

Safe handling

- ▶ Containers, even those that have been emptied, may contain explosive vapours.
- ▶ Do NOT cut, drill, grind, weld or perform similar operations on or near containers.
- Avoid all personal contact, including inhalation.
- Wear protective clothing when risk of exposure occurs.

Use in a well-ventilated area.

- Prevent concentration in hollows and sumps.
- ▶ DO NOT enter confined spaces until atmosphere has been checked.
- Avoid smoking, naked lights, heat or ignition sources.
- ► When handling, **DO NOT** eat, drink or smoke
- Vapour may ignite on pumping or pouring due to static electricity.
- DO NOT use plastic buckets

Fire and explosion protection Other information	See section 5 Store in original containers in approved flame-proof area. No smoking, naked lights, heat or ignition sources. DO NOT store in pits, depressions, basements or areas where vapours may be trapped. Keep containers securely sealed. Store away from incompatible materials in a cool, dry well ventilated area. Protect containers against physical damage and check regularly for leaks. Observe manufacturer's storage and handling recommendations contained within this SDS.
	 Work clothes should be laundered separately. Use good occupational work practice. Observe manufacturer's storage and handling recommendations contained within this SDS. Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
	 Earth and secure metal containers when dispensing or pouring product. Use spark-free tools when handling. Avoid contact with incompatible materials. Keep containers securely sealed. Avoid physical damage to containers. Always wash hands with soap and water after handling.

7.2. Conditions for safe storage, including any incompatibilities

Suitable container	 Packing as supplied by manufacturer. Plastic containers may only be used if approved for flammable liquid. Check that containers are clearly labelled and free from leaks. For low viscosity materials (i): Drums and jerry cans must be of the non-removable head type. (ii): Where a can is to be used as an inner package, the can must have a screwed enclosure. For materials with a viscosity of at least 2680 cSt. (23 deg. C) For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	 Avoid oxidising agents, acids, acid chlorides, acid anhydrides, chloroformates. Alcohols are incompatible with strong acids, acid chlorides, acid anhydrides, oxidising and reducing agents. reacts, possibly violently, with alkaline metals and alkaline earth metals to produce hydrogen react with strong acids, strong caustics, aliphatic amines, isocyanates, acetaldehyde, benzoyl peroxide, chromic acid, chromium oxide, dialkylzincs, dichlorine oxide, ethylene oxide, hypochlorous acid, isopropyl chlorocarbonate, lithium tetrahydroaluminate, nitrogen dioxide, pentafluoroguanidine, phosphorus halides, phosphorus pentasulfide, tangerine oil, triethylaluminium, triisobutylaluminium should not be heated above 49 deg. C. when in contact with aluminium equipment Secondary alcohols and some branched primary alcohols may produce potentially explosive peroxides after exposure to light and/ or heat.

7.3. Specific end use(s)

See section 1.2

SECTION 8 Exposure controls / personal protection

8.1. Control parameters

Ingredient	DNELs Exposure Pattern Worker	PNECs Compartment
rosin, polymerised	Dermal 2.131 mg/kg bw/day (Systemic, Chronic) Inhalation 10 mg/m³ (Local, Chronic) Dermal 1.065 mg/kg bw/day (Systemic, Chronic) * Oral 1.065 mg/kg bw/day (Systemic, Chronic) *	0.002 mg/L (Water (Fresh)) 0 mg/L (Water - Intermittent release) 0.016 mg/L (Water (Marine)) 0.007 mg/kg sediment dw (Sediment (Fresh Water)) 0.001 mg/kg sediment dw (Sediment (Marine)) 0 mg/kg soil dw (Soil) 1000 mg/L (STP)
2-butanol	Dermal 405 mg/kg bw/day (Systemic, Chronic) Inhalation 600 mg/m³ (Systemic, Chronic) Dermal 203 mg/kg bw/day (Systemic, Chronic) * Inhalation 213 mg/m³ (Systemic, Chronic) * Oral 15 mg/kg bw/day (Systemic, Chronic) *	47.1 mg/L (Water (Fresh)) 47.1 mg/L (Water - Intermittent release) 47.1 mg/L (Water (Marine)) 196.19 mg/kg sediment dw (Sediment (Fresh Water)) 196.19 mg/kg sediment dw (Sediment (Marine)) 11.58 mg/kg soil dw (Soil) 761 mg/L (STP) 1000 mg/kg food (Oral)
ethanol	Dermal 343 mg/kg bw/day (Systemic, Chronic) Inhalation 950 mg/m³ (Systemic, Chronic) Inhalation 1 900 mg/m³ (Local, Acute) Dermal 206 mg/kg bw/day (Systemic, Chronic) * Inhalation 114 mg/m³ (Systemic, Chronic) * Oral 87 mg/kg bw/day (Systemic, Chronic) * Inhalation 950 mg/m³ (Local, Acute) *	0.96 mg/L (Water (Fresh)) 0.79 mg/L (Water - Intermittent release) 2.75 mg/L (Water (Marine)) 3.6 mg/kg sediment dw (Sediment (Fresh Water)) 2.9 mg/kg sediment dw (Sediment (Marine)) 0.63 mg/kg soil dw (Soil) 580 mg/L (STP) 0.38 g/kg food (Oral)

^{*} Values for General Population

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
UK Workplace Exposure Limits (WELs)	2-butanol	Butan-2-ol	100 ppm / 308 mg/m3	462 mg/m3 / 150 ppm	Not Available	Not Available
UK Workplace Exposure Limits (WELs)	ethanol	Ethanol	1000 ppm / 1920 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
2-butanol	150 ppm	220 ppm	10000** ppm
ethanol	Not Available	Not Available	15000* ppm

Ingredient	Original IDLH	Revised IDLH
rosin, polymerised	Not Available	Not Available
2-butanol	2,000 ppm	Not Available
ethanol	3,300 ppm	Not Available

MATERIAL DATA

For ethanol:

Odour Threshold Value: 49-716 ppm (detection), 101 ppm (recognition)

Eye and respiratory tract irritation do not appear to occur at exposure levels of less than 5000 ppm and the TLV-TWA is thought to provide an adequate margin of safety against such effects. Experiments in man show that inhalation of 1000 ppm caused slight symptoms of poisoning and 5000 ppm caused strong stupor and morbid sleepiness. Subjects exposed to 5000 ppm to 10000 ppm experienced smarting of the eyes and nose and coughing. Symptoms disappeared within minutes. Inhalation also causes local irritating effects to the eyes and upper respiratory tract, headaches, sensation of heat intraocular tension, stupor, fatigue and a need to sleep. At 15000 ppm there was continuous lachrymation and coughing.

These exposure guidelines have been derived from a screening level of risk assessment and should not be construed as unequivocally safe limits. ORGS represent an 8-hour time-weighted average unless specified otherwise.

CR = Cancer Risk/10000; UF = Uncertainty factor:

TLV believed to be adequate to protect reproductive health:

LOD: Limit of detection

Toxic endpoints have also been identified as:

D = Developmental; R = Reproductive; TC = Transplacental carcinogen

Jankovic J., Drake F.: A Screening Method for Occupational Reproductive

American Industrial Hygiene Association Journal 57: 641-649 (1996)

Exposed individuals are NOT reasonably expected to be warned, by smell, that the Exposure Standard is being exceeded.

Odour Safety Factor (OSF) is determined to fall into either Class C, D or E.

The Odour Safety Factor (OSF) is defined as:

OSF= Exposure Standard (TWA) ppm/ Odour Threshold Value (OTV) ppm

Classification into classes follows:

ClassOSF Description

- A 550 Over 90% of exposed individuals are aware by smell that the Exposure Standard (TLV-TWA for example) is being reached, even when distracted by working activities
- B 26-550 As 'A' for 50-90% of persons being distracted
- C 1-26 As 'A' for less than 50% of persons being distracted
- D 0.18-1 10-50% of persons aware of being tested perceive by smell that the Exposure Standard is being reached
- E <0.18 As 'D' for less than 10% of persons aware of being tested

For 2-butanol:

Odour Threshold Value: 0.12-19.5 ppm (detection), 0.41 ppm (recognition)

Limited data suggests that the TLV-TWA should be higher than that of n-butyl alcohol on the basis of relative acute toxicities. The limit proscribed here is twice that of n-butyl alcohol and is thought to be protective against narcotic and irritative effects.

Odour Safety Factor (OSF)

OSF=38 (sec-BUTANOL)

8.2. Exposure controls

Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection. The basic types of engineering controls are:

Process controls which involve changing the way a job activity or process is done to reduce the risk.

Enclosure and/or isolation of emission source which keeps a selected hazard 'physically' away from the worker and ventilation that strategically 'adds' and 'removes' air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.

Employers may need to use multiple types of controls to prevent employee overexposure.

8.2.1. Appropriate engineering controls

- Employees exposed to confirmed human carcinogens should be authorized to do so by the employer, and work in a regulated area.
- Work should be undertaken in an isolated system such as a 'glove-box'. Employees should wash their hands and arms upon completion of the assigned task and before engaging in other activities not associated with the isolated system.
- Within regulated areas, the carcinogen should be stored in sealed containers, or enclosed in a closed system, including piping systems, with any sample ports or openings closed while the carcinogens are contained within.
- P Open-vessel systems are prohibited
- Each operation should be provided with continuous local exhaust ventilation so that air movement is always from ordinary work areas to the operation.
- Exhaust air should not be discharged to regulated areas, non-regulated areas or the external environment unless decontaminated. Clean make-up air should be introduced in sufficient volume to maintain correct operation of the local exhaust system.
- For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood. Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.

- Except for outdoor systems, regulated areas should be maintained under negative pressure (with respect to non-regulated areas).
- Local exhaust ventilation requires make-up air be supplied in equal volumes to replaced air.
- Laboratory hoods must be designed and maintained so as to draw air inward at an average linear face velocity of 0.76 m/sec with a minimum of 0.64 m/sec. Design and construction of the fume hood requires that insertion of any portion of the employees body, other than hands and arms. be disallowed.

8.2.2. Personal protection











Eve and face protection

Safety glasses with side shields.

Chemical goggles.

Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59], [AS/NZS 1336 or national equivalent]

Skin protection

See Hand protection below

The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice.

Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include:

- · frequency and duration of contact,
- \cdot chemical resistance of glove material,
- · glove thickness and
- dexterity

Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent).

- · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended.
- Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use.
 Contaminated gloves should be replaced.

Hands/feet protection

As defined in ASTM F-739-96 in any application, gloves are rated as:

- \cdot Excellent when breakthrough time > 480 min
- \cdot Good when breakthrough time > 20 min
- · Fair when breakthrough time < 20 min
- · Poor when glove material degrades

For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended.

It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times.

Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task.

Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example:

- · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of.
- · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential

Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended.

- Wear chemical protective gloves, e.g. PVC.
 - ▶ Wear safety footwear or safety gumboots, e.g. Rubber

Body protection

See Other protection below

- Employees working with confirmed human carcinogens should be provided with, and be required to wear, clean, full body protective clothing (smocks, coveralls, or long-sleeved shirt and pants), shoe covers and gloves prior to entering the regulated area. [AS/NZS ISO 6529:2006 or national equivalent]
- Employees engaged in handling operations involving carcinogens should be provided with, and required to wear and use half-face filter-type respirators with filters for dusts, mists and fumes, or air purifying canisters or cartridges. A respirator affording higher levels of protection may be substituted. [AS/NZS 1715 or national equivalent]
- Emergency deluge showers and eyewash fountains, supplied with potable water, should be located near, within sight of, and on the same level with locations where direct exposure is likely.
- Prior to each exit from an area containing confirmed human carcinogens, employees should be required to remove and leave protective clothing and equipment at the point of exit and at the last exit of the day, to place used clothing and equipment in impervious containers at the point of exit for purposes of decontamination or disposal. The contents of such impervious containers must be identified with suitable labels. For maintenance and decontamination activities, authorized employees entering the area should be provided with and required to wear clean, impervious garments, including gloves, boots and continuous-air supplied hood.
- Prior to removing protective garments the employee should undergo decontamination and be required to shower upon removal of the garments and hood.
- Overalls.
- ► PVC Apron.
- PVC protective suit may be required if exposure severe.
- ► Eyewash unit.
- Ensure there is ready access to a safety shower.

Other protection

- Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity.
- For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets).
- Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:

'Forsberg Clothing Performance Index'.

The effect(s) of the following substance(s) are taken into account in the *computer-generated* selection:

835-P Rosin Flux Pen

Material	СРІ
PE/EVAL/PE	A
BUTYL	С
NATURAL RUBBER	С
NATURAL+NEOPRENE	С
NEOPRENE	С
NITRILE	С
NITRILE+PVC	С
PVC	С

^{*} CPI - Chemwatch Performance Index

A: Best Selection

B: Satisfactory; may degrade after 4 hours continuous immersion

C: Poor to Dangerous Choice for other than short term immersion

NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -

* Where the glove is to be used on a short term, casual or infrequent basis, factors such as 'feel' or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type A Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the 'Exposure Standard' (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	A-AUS / Class 1	-	A-PAPR-AUS / Class 1
up to 50 x ES	Air-line*	-	-
up to 100 x ES	-	A-3	-
100+ x ES	-	Air-line**	-

- * Continuous-flow; ** Continuous-flow or positive pressure demand A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)
- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- ▶ Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time used

8.2.3. Environmental exposure controls

See section 12

SECTION 9 Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Light Amber		
Physical state	Liquid	0.93	
Odour	Not Available Partition coefficient n-octanol / water		Not Available
Odour threshold	Not Available	Auto-ignition temperature (°C)	Not Available
pH (as supplied)	Not Available	Not Available	
Melting point / freezing point (°C)	Not Available Viscosity (cSt)		Not Available
Initial boiling point and boiling range (°C)	>78	Molecular weight (g/mol)	Not Available
Flash point (°C)	12	Taste	Not Available
Evaporation rate	1.9 BuAC = 1 Explosive properties		Not Available
Flammability	HIGHLY FLAMMABLE.	Oxidising properties	Not Available
Upper Explosive Limit (%)	16	Surface Tension (dyn/cm or mN/m)	Not Available
Lower Explosive Limit (%)	3	Volatile Component (%vol)	Not Available
Vapour pressure (kPa)	4.2	Gas group	Not Available

Solubility in water	Partly miscible	pH as a solution (Not Available%)	Not Available
Vapour density (Air = 1)	>1.9	VOC g/L	Not Available
Nanoform Solubility	Not Available	Nanoform Particle Characteristics	Not Available
Particle Size	Not Available		

9.2. Other information

Not Available

SECTION 10 Stability and reactivity

10.1.Reactivity	See section 7.2	
10.2. Chemical stability	Product is considered stable. Hazardous polymerisation will not occur. Line the presence of incompatible materials. Product is considered stable. Hazardous polymerisation will not occur.	
10.3. Possibility of hazardous reactions	e section 7.2	
10.4. Conditions to avoid	ns to avoid See section 7.2	
10.5. Incompatible materials	See section 7.2	
10.6. Hazardous decomposition products	See section 5.3	

SECTION 11 Toxicological information

11.1. Information on toxicological effects

Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system.

Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo.

The most common signs of inhalation overexposure to ethanol, in animals, include ataxia, incoordination and drowsiness for those surviving narcosis. The narcotic dose for rats, after 2 hours of exposure, is 19260 ppm.

No signs of acute intoxication occurred during exposure of rats to 1650 ppm 2-butanol for 7 hours. When concentrations were increased, decreasing durations of exposure caused ataxia, prostration and deep narcosis. Mice repeatedly exposed to the vapour at 5330 ppm for 117 hours were narcotised but survived.

Inhaled

Exposure to aliphatic alcohols with more than 3 carbons may produce central nervous system effects such as headache, dizziness, drowsiness, muscle weakness, delirium, CNS depression, coma, seizure, and neurobehavioural changes. Symptoms are more acute with higher alcohols. Respiratory tract involvement may produce irritation of the mucosa, respiratory insufficiency, respiratory depression secondary to CNS depression, pulmonary oedema, chemical pneumonitis and bronchitis. Cardiovascular involvement may result in arrhythmias and hypotension. Gastrointestinal effects may include nausea and vomiting. Kidney and liver damage may result following massive exposures. The alcohols are potential irritants being, generally, stronger irritants than similar organic structures that lack functional groups (e.g. alkanes) but are much less irritating than the corresponding amines, aldehydes or ketones. Alcohols and glycols (diols) rarely represent serious hazards in the workplace, because their vapour concentrations are usually less than the levels which produce significant irritation which, in turn, produce significant central nervous system effects as well.

The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by inhalation'. This is because of the lack of corroborating animal or human evidence. In the absence of such evidence, care should be taken nevertheless to ensure exposure is kept to a minimum and that suitable control measures be used, in an occupational setting to control vapours, fumes and aerosols.

Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health

Inhalation of vapours or aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual.

Ingestion

Effects on the nervous system characterise over-exposure to higher aliphatic alcohols. These include headache, muscle weakness, giddiness, ataxia, (loss of muscle coordination), confusion, delirium and coma. Gastrointestinal effects may include nausea, vomiting and diarrhoea. In the absence of effective treatment, respiratory arrest is the most common cause of death in animals acutely poisoned by the higher alcohols. Aspiration of liquid alcohols produces an especially toxic response as they are able to penetrate deeply in the lung where they are absorbed and may produce pulmonary injury. Those possessing lower viscosity elicit a greater response. The result is a high blood level and prompt death at doses otherwise tolerated by ingestion without aspiration. In general the secondary alcohols are less toxic than the corresponding primary isomers. As a general observation, alcohols are more powerful central nervous system depressants than their aliphatic analogues. In sequence of decreasing depressant potential, tertiary alcohols with multiple substituent OH groups are more potent than secondary alcohols, which, in turn, are more potent than primary alcohols. The potential for overall systemic toxicity increases with molecular weight (up to C7), principally because the water solubility is diminished and lipophilicity is increased.

Within the homologous series of aliphatic alcohols, narcotic potency may increase even faster than lethality
Only scanty toxicity information is available about higher homologues of the aliphatic alcohol series (greater than C7) but animal data establish
that lethality does not continue to increase with increasing chain length. Aliphatic alcohols with 8 carbons are less toxic than those immediately
preceding them in the series. 10 -Carbon n-decyl alcohol has low toxicity as do the solid fatty alcohols (e.g. lauryl, myristyl, cetyl and stearyl).
However the rat aspiration test suggests that decyl and melted dodecyl (lauryl) alcohols are dangerous if they enter the trachea. In the rat even a
small quantity (0.2 ml) of these behaves like a hydrocarbon solvent in causing death from pulmonary oedema.

Primary alcohols are metabolised to corresponding aldehydes and acids; a significant metabolic acidosis may occur. Secondary alcohols are converted to ketones, which are also central nervous system depressants and which, in he case of the higher homologues persist in the blood for many hours. Tertiary alcohols are metabolised slowly and incompletely so their toxic effects are generally persistent.

Ingestion of ethanol may produce nausea, vomiting, gastrointestinal bleeding, abdominal pain and diarrhoea, Systemic effects;

Blood concentration:	Effects:
<1.5 g/l	Mild: Impaired visual acuity, coordination and reaction time, emotional lability
1.5-3.0 g/l	Moderate: Slurred speech, confusion, ataxia, emotional lability, perceptual and sensation disturbances possible blackout spells, and incoordination with impaired objective performance in standardised tests. Possible diplopia, flushing, tachycardia, sweating and incontinence. Bradypnoea may occur early and tachypnoea may develop in cases of metabollic acidosis, hypoglycaemia and hypokalaemia. CNS depression may progress to coma.
3-5 g/l	Severe: Cold clammy skin, hypothermia and hypotension. Atrial fibrillation and atrioventricular block have been reported. Respiratory depression may occur, respiratory failure may follow serious intoxication, aspiration of vomitus may result in pneumonitis and pulmonary oedema. Convulsions due to severe hypoglycaemia may also occur Acute hepatitis may develop.

The material has **NOT** been classified by EC Directives or other classification systems as 'harmful by ingestion'. This is because of the lack of corroborating animal or human evidence. The material may still be damaging to the health of the individual, following ingestion, especially where pre-existing organ (e.g liver, kidney) damage is evident. Present definitions of harmful or toxic substances are generally based on doses producing mortality rather than those producing morbidity (disease, ill-health). Gastrointestinal tract discomfort may produce nausea and vomiting. In an occupational setting however, ingestion of insignificant quantities is not thought to be cause for concern.

Considered an unlikely route of entry in commercial/industrial environments. The liquid may produce gastrointestinal discomfort and may be harmful if swallowed. Ingestion may result in nausea, pain and vomiting. Vomit entering the lungs by aspiration may cause potentially lethal chemical pneumonitis

Accidental ingestion of the material may be damaging to the health of the individual.

Skin Contact

The material is not thought to produce adverse health effects or skin irritation following contact (as classified by EC Directives using animal models). Nevertheless, good hygiene practice requires that exposure be kept to a minimum and that suitable gloves be used in an occupational setting.

Most liquid alcohols appear to act as primary skin irritants in humans. Significant percutaneous absorption occurs in rabbits but not apparently in man.

Open cuts, abraded or irritated skin should not be exposed to this material

Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected.

Skin contact with the material may damage the health of the individual; systemic effects may result following absorption.

Eve

Direct contact of the eye with ethanol may cause immediate stinging and burning with reflex closure of the lid and tearing, transient injury of the corneal epithelium and hyperaemia of the conjunctiva. Foreign-body type discomfort may persist for up to 2 days but healing is usually spontaneous and complete.

When directly instilled to the eyes of rabbits 2-butanol (sec-butyl alcohol) produced severe corneal injury.

Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.

Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. On the basis of epidemiological data, the material is regarded as carcinogenic to humans. There is sufficient data to establish a causal association between human exposure to the material and the development of cancer.

Toxic: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests.

There is sufficient evidence to establish a causal relationship between human exposure to the material and impaired fertility Limited evidence suggests that repeated or long-term occupational exposure may produce cumulative health effects involving organs or biochemical systems.

Long-term exposure to ethanol may result in progressive liver damage with fibrosis or may exacerbate liver injury caused by other agents. Repeated ingestion of ethanol by pregnant women may adversely affect the central nervous system of the developing foetus, producing effects collectively described as foetal alcohol syndrome. These include mental and physical retardation, learning disturbances, motor and language deficiency, behavioural disorders and reduced head size.

Consumption of ethanol (in alcoholic beverages) may be linked to the development of Type I hypersensitivities in a small number of individuals. Symptoms, which may appear immediately after consumption, include conjunctivitis, angioedema, dyspnoea, and urticarial rashes. The causative agent may be acetic acid, a metabolite (1).

(1) Boehncke W.H., & H.Gall, Clinical & Experimental Allergy, 26, 1089-1091, 1996

Rosin (colophany) has caused allergic contact dermatitis in solderers using resin flux-cored solders, can be a sensitiser for strings players, and has caused dermatitis after use in adhesive tapes [NIOSHTEC]. It is found in many products that commonly come in contact with the skin, including cosmetics, sunscreens, veterinary medications, adhesives, sealants, polishes, paints and oils. Industrial use of rosins (both natural and modified) is common and they are found in such products as printing inks, cutting fluids, corrosion inhibitors and surface coatings. High-quality gloss paper may also be coated with rosin or its derivatives.

The main component of rosin is abietic acid, which by itself is non-sensitising.

Several allergens have been isolated from rosin; these include 15-hydroperoxyabietic acid (15-HPA) and 15-hydroperoxydehydroabietic acid (15-HPDA), a peroxide of dehydroabietic acid. In animal allergic-challenge testing, these two substances are cross-reactive despite differences in molecular weight and unsaturation. Both substances react via a radical mechanism generating structurally similar molecules which give rise to antigens producing the allergic reaction.

Gafvert et al: Arch Dermatol Res 284; 1992; pp 409-413

For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied.

The 13,14(a)-epoxide and the 13,14(b)-epoxide of abietic acid and 15-HPDA are contact allergens in experimental studies. The b-epoxide of abietic acid has been detected in gum rosins.

Cross reactivity has been observed between the a - and b- epoxides and also between the epoxides and 15-HPA (and also between 15-HPDA and 15-HPA). This can be explained if 15-HPA forms an epoxide which then reacts with skin protein to generate the complete antigen. Cross-

Chronic

reactivity between the two hydroperoxides might be preceded by the formation of similar alkoxy radicals which further react with skin protein. Cross-reactivity patterns of resin oxidation products indicate that 15-HPA may react with skin proteins either as a radical or as an epoxide, thus generating different antigens.

Gafvert et al: Chemical Research in Toxicology; 1994; pp 260-266

Esterification of rosin, with polyalcohols for example, reduces allergenic activity although some individuals still are allergic to the polyester. Reduced or diminished reaction to glycerol- and pentaerythritol- esterified rosins, is probably due to the formation of larger molecules (with reduced bioavailability).

Methyl ester of rosins, however, have molecular weights of similar magnitude to the parent rosin and when both are tested in sensitised patients, there is little difference in reactivity.

Shao et al: Contact Dermatitis 28; 1993; pp 229-234

Patch tests conducted using methyl resinate produced a lower level of response than similar tests on the same resin allergic individuals, conducted with glycerol, pentaerythritol and propylene glycol esters of rosin. It was not possible to determine whether those individuals who were methyl resin positive were cross-sensitised or were reacting to a non-specific irritant effect

Private Communication

The main compound formed in glycerol-modified rosins is glyceryl triabietate; lesser amounts of the monoabietate and diabietate are also formed. Whilst the triabietate elicits no or low allergenic activity, the monoabietate has been identified as a contact allergen.

Some individuals react to glycerol-modified rosins: both unmodified abietic acid and the monoabietate have been identified in these modified rosins

Gafvert et al. Contact Dermatitis; 31 1994; pp 11-17

Rosin modified with fumaric acid or maleic anhydride is often used in paper size. A major product of the paper size in the modification of the rosin is fumaropimaric acid (FPA) which is formed by Diels-Alder addition of fumaric acid to levopimaric acid (l-abietic anhydride), another of the major components of rosin. The allergenic activity of isomers of FPA, tested in guinea pigs is low but maybe present. After prolonged heating, however, FPA is converted to maleopimaric acid (MPA). MPA has been shown to be a potent allergen in previous studies. MPA also forms when abietic acid and fumaric acid are heated together at 220 deg. C and is present in commercially available fumaric acid.

modified rosins. Free abietic acid has also been detected in these modified rosins.

Fumaric acid-modified rosins were shown to elicit positive test results in guinea pigs sensitised to MPA.

Gafvert et al: Nordic Pulp and Paper Research Journal 10: 1995; 139-144

Chronic solvent inhalation exposures may result in nervous system impairment and liver and blood changes. [PATTYS]

	Children Servent initial and it expectates may result in	The read by otom impa	
005 D Davin Flow Dav	TOXICITY		IRRITATION
835-P Rosin Flux Pen	Not Available Not Available		Not Available
	TOXICITY	IRRITATIO	ON .
rosin, polymerised	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye: no ad	lverse effect observed (not irritating) ^[1]
	Oral (Rat) LD50; >1000 mg/kg ^[1]	Rat) LD50; >1000 mg/kg ^[1] Skin: no adverse effect observed (not irritating) ^[1]	
	TOXICITY	IRRITAT	TION
	dermal (rat) LD50: >2000 mg/kg ^[1]	Eye (rab	obit): 100 mg/24hr-moderate
2 hutanal	Inhalation(Rat) LC50; 48.5 mg/L4h ^[2]	Eye (rab	obit): 16 mg open.
2-butanol	Oral (Rat) LD50; 2054 mg/kg ^[1]	Eye: adv	verse effect observed (irritating) ^[1]
		Skin (ral	bbit): 500 mg/24 hr - mild
		Skin: no	adverse effect observed (not irritating) ^[1]
-			

ethanol

TOXICITY	IRRITATION
Dermal (rabbit) LD50: 17100 mg/kg ^[1]	Eye (rabbit): 500 mg SEVERE
Inhalation(Rat) LC50; 64000 ppm4h ^[2]	Eye (rabbit):100mg/24hr-moderate
Oral (Rat) LD50; 7060 mg/kg ^[2]	Eye: adverse effect observed (irritating) ^[1]
	Skin (rabbit):20 mg/24hr-moderate
	Skin (rabbit):400 mg (open)-mild
	Skin: no adverse effect observed (not irritating) ^[1]

Legend:

1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2.* Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances

835-P Rosin Flux Pen

Different rosin types are used interchangeably and are often chemically modified.. Colophony (rosin) is the nonvolatile fraction of the exudates from coniferous trees, and its main constituent is abietic acid. Abietic acid has been described as the allergenic constituent. Because it is not an electrophile, its sensitizing capacity was questioned when investigations regarding the allergenic properties of colophony started many years ago. It was found that highly purified abietic acid is nonallergenic but rapidly autooxidises forming a hydroperoxide which subsequently was identified as a major allergen of colophony. A variety of other oxidation products from abietic acid and dehydroabietic acid (the other major resin acid in colophony) were isolated and identified, some of which were shown to be sensitizers in guinea pig studies. Clinical investigations have shown that patch testing with the hydroperoxide detects about 50% of the patients with contact allergy to colophony. Abietic acid, a rosin acid, is converted into a highly reactive hydroperoxide by contact with air.

Unmodified colophony is a complex mixture of diterpenoid acids (i.e., resin acids, ca. 90%), diterpene alcohols, aldehydes, and hydrocarbons To cause sensitization, a chemical must bind to macromolecules (proteins) in the skin (producing so-called haptenation).

Hydroperoxy resin acids are dermal sensitizers, with haptenation thought to occur via radical mechanisms. Conjugation of L-lysine to the resin is predicted, with a Schiff base (or imine) linkage formed between the C-7 of the resin and the free amino group of lysine. Resin acids accumulate in the plasma membrane, a non-aqueous environment apparently conducive to conjugation of hydroperoxy resin acids with lysine side chains of membrane proteins, through covalent binding. Such binding might lead to interaction with immune cells having resin acid specificity. The haptenation mechanism may be involved in allergic contact dermatitis and occupational asthma observed from exposure to resin acid solids and aerosols.

For a better understanding of the mechanisms of contact allergic reactions, the patterns of cross-reactivity between different resin acid oxidation products were studied. The 13,14(alpha)-epoxide and the 13,14(beta)-epoxide of abietic acid and 15-hydroperoxydehydroabietic acid (15-HPDA)

	were shown in experimental sensitization studies to be and also between the epoxides and the previously ide form an epoxide which then reacts with skin protein to explained by the formation of similar alkoxy radicals fr the resin acid oxidation products indicate that 15-HPA antigens. The presence in rosin of the epoxides of abi epoxides elicited reactions in rosin-allergic individuals allergen.	ntified rosin allergen 15-hydroperoxya generate the complete antigen. 15-H om both hydroperoxides which further may react with skin proteins either as etic acid was also studied. The beta-e	abietic acid (15-HPA). This indicates that 15-HPA may IPA and 15-HPDA cross-reacted as well. This can be react with skin protein. Cross-reactivity patterns of a radical or as an epoxide, thus generating different epoxide was detected in gum rosin. Moreover, the					
ROSIN, POLYMERISED	No significant acute toxicological data identified in liter	rature search.						
2-BUTANOL	The material may cause skin irritation after prolonged dermatitis is often characterised by skin redness (erytl spongy layer (spongiosis) and intracellular oedema of	hema) and swelling epidermis. Histolo						
ETHANOL	dermatitis is often characterised by skin redness (erytl	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling the epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.						
835-P Rosin Flux Pen & 2-BUTANOL	Asthma-like symptoms may continue for months or even years after exposure to the material ceases. This may be due to a non-allergenic condition known as reactive airways dysfunction syndrome (RADS) which can occur following exposure to high levels of highly irritating compound. Key criteria for the diagnosis of RADS include the absence of preceding respiratory disease, in a non-atopic individual, with abrupt onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. A reversible airflow pattern, on spirometry, with the presence of moderate to severe bronchial hyperreactivity on methacholine challenge testing and the lack of minimal lymphocytic inflammation, without eosinophilia, have also been included in the criteria for diagnosis of RADS. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. Industrial bronchitis, on the other hand, is a disorder that occurs as result of exposure due to high concentrations of irritating substance (often particulate in nature) and is completely reversible after exposure ceases. The disorder is characterised by dyspnea, cough and mucus production.							
Acute Toxicity	×	Carcinogenicity	×					
Skin Irritation/Corrosion	×	Reproductivity	×					
Serious Eye Damage/Irritation	→	STOT - Single Exposure	~					
Respiratory or Skin sensitisation	×	STOT - Repeated Exposure	×					
Mutagenicity	×	Aspiration Hazard X						

Legend:

X − Data either not available or does not fill the criteria for classification
 ✓ − Data available to make classification

11.2.1. Endocrine Disruption Properties

Not Available

SECTION 12 Ecological information

	Endpoint	Test Duration (hr)	Species	Value	Sour	ce
835-P Rosin Flux Pen	Not Available	Not Available	Not Available	Not Available	Not A	vailable
	Endpoint	Test Duration (hr)	Species		Value	Source
	NOEC(ECx)	96h	Algae or other aquatic plan	nts	0.013mg/l	2
	LC50	96h	Fish		1.5mg/l	2
rosin, polymerised	EC50	72h	Algae or other aquatic plan	nts	>10<20mg/l	2
	EC50	48h	Crustacea		3.8mg/l	2
	EC50	96h	Algae or other aquatic plan	nts	0.031mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	NOEC(ECx)	48h	Crustacea	Crustacea		2
Obstant	LC50	96h	Fish		2993mg/l	2
2-butanol	EC50	72h	Algae or other aquatic pla	ants	1972mg/l	2
	EC50	48h	Crustacea		308mg/l	2
	EC50	96h	Algae or other aquatic pla	ants	2029mg/l	2
	Endpoint	Test Duration (hr)	Species		Value	Source
	EC50(ECx)	96h	Algae or other aquatic plant	S	<0.001mg/L	4
ethanol	LC50	96h	Fish		>100mg/l	2
	EC50	72h	Algae or other aquatic plant	s	275mg/l	2
	EC50	48h	Crustacea		>79mg/L	4
	EC50	96h	Algae or other aquatic plant	s	<0.001mg/L	4

Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data

When ethanol is released into the soil it readily and quickly biodegrades but may leach into ground water; most is lost by evaporation. When released into water the material readily evaporates and is biodegradable.

Ethanol does not bioaccumulate to an appreciable extent.

The material is readily degraded by reaction with photochemically produced hydroxy radicals; release into air will result in photodegradation and wet deposition.

Environmental Fate:

TERRESTRIAL FATE: An estimated Koc value of 1 indicates that ethanol is expected to have very high mobility in soil. Volatilisation of ethanol from moist soil surfaces is expected to be an important fate process given a Henry's Law constant of 5X10-6 atm-m3/mole. The potential for volatilisation of ethanol from dry soil surfaces may exist based upon an extrapolated vapor pressure of 59.3 mmHg. Biodegradation is expected to be an important fate process for ethanol based on half-lives on the order of a few days for ethanol in sandy soil/groundwater microcosms.

AQUATIC FATE: An estimated Koc value of 1 indicates that ethanol is not expected to adsorb to suspended solids and sediment. Volatilisation from water surfaces is expected based upon a Henry's Law constant of 5X10-6 atm-m3/mole. Using this Henry's Law constant and an estimation method, volatilisation half-lives for a model river and model lake are 3 and 39 days, respectively. An estimated BCF= 3, from a log Kow of -0.31 suggests bioconcentration in aquatic organisms is low. Hydrolysis and photolysis in sunlit surface waters is not expected to be an important environmental fate process for ethanol since this compound lacks functional groups that hydrolyse or absorb light under environmentally relevant conditions. Ethanol was degraded with half-lives on the order of a few days in aquatic studies conducted using microcosms constructed with a low organic sandy soil and groundwater, indicating it is unlikely to be persistent in aquatic environments(8).

ATMOSPHERIC FATE: Ethanol, which has an extrapolated vapor pressure of 59.3 mm Hg at 25 deg C, is expected to exist solely as a vapor in the ambient atmosphere. Vapour-phase ethanol is degraded in the atmosphere by reaction with photochemically-produced hydroxyl radicals; the half-life for this reaction in air is estimated to be 5 days, calculated from its rate constant of 3.3X10-12 m3/molecule-sec at 25 deg C.

Ecotoxicity:

log Kow: -0.31- -0.32 Half-life (hr) air: 144 Half-life (hr) H2O surface water: 144 Henry's atm m3 /mol: 6.29E-06 BOD 5 if unstated: 0.93-1.67,63% COD: 1.99-2.11,97%

ThOD: 2.1

for rosins:

Environmental fate:

Resin (rosin) acids, a class of wood extractives, are potential toxic constituents in many pulp and paper mill effluents. The rosin acid components are principally (~70%) composed of the abietic-type (e.g., abietic, dehydroabietic, neoabietic acids) and pimaric-type carboxylic acids (simplified chemical formulas C20H30O2 or C19H29COOH). Commercially, the manufacture of wood pulp grade chemical cellulose using the Kraft chemical pulping processes releases these resin acid constituents from rosin. Laboratory and field studies evaluating pulp mill waste streams confirm that the wood-derived resin acids will readily biodegrade under both aerobic and anaerobic conditions in water and sediments, although the rate of degradation appears quite variable depending on site conditions.

In water, the complete biodegradation of abietic acid was shown to occur within a 7 day period. Resin acids in both river waters and sediment associated with a pulp mill were measured, and results indicated variable amounts of degradation of abietic, isopimaric, and pimaric acids, among others. Variations in the water column distributions reflected both degradation of the more labile resin acids and redistribution of the resin acids between aqueous, colloid and sediment phases. Resin acids (RA) and their aromatised derivative retene can be long-lasting sources to expose benthic biota. Dredging or other human actions can liberate these potential toxicants, even from deep sediments, to an aqueous phase with harmful consequences to aquatic species.

Ecotoxicity:

Fish 96 h 100-200 mg/l

Daphnia magna EC50 (48 h) 238-479 mg/l

Algae EC50 (72 h): Selenastrum capricornutum185-217 mg/l

DO NOT discharge into sewer or waterways.

12.2. Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air LOW (Half-life = 3 days)	
2-butanol	LOW (Half-life = 14 days)		
ethanol	LOW (Half-life = 2.17 days)	LOW (Half-life = 5.08 days)	

12.3. Bioaccumulative potential

Ingredient		Bioaccumulation
	2-butanol	LOW (BCF = 1.71)
	ethanol	LOW (LogKOW = -0.31)

12.4. Mobility in soil

Ingredient	Mobility
2-butanol	MEDIUM (KOC = 2.048)
ethanol	HIGH (KOC = 1)

12.5. Results of PBT and vPvB assessment

	Р	В	Т	
Relevant available data	Not Available	Not Available	Not Available	
PBT	X	×	×	
vPvB	X	×	×	
PBT Criteria fulfilled?			No	
vPvB			No	

12.6. Endocrine Disruption Properties

Not Available

12.7. Other adverse effects

Not Available

SECTION 13 Disposal considerations

13.1. Waste treatment methods

- ▶ Containers may still present a chemical hazard/ danger when empty.
- ▶ Return to supplier for reuse/ recycling if possible

Otherwise:

- If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill.
- Where possible retain label warnings and SDS and observe all notices pertaining to the product.

Legislation addressing waste disposal requirements may differ by country, state and/ or territory. Each user must refer to laws operating in their area. In some areas, certain wastes must be tracked.

A Hierarchy of Controls seems to be common - the user should investigate:

- Reduction
- ► Reuse
- ► Recycling
- Disposal (if all else fails)

Product / Packaging disposal

This material may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by filtration, distillation or some other means. Shelf life considerations should also be applied in making decisions of this type. Note that properties of a material may change in use, and recycling or reuse may not always be appropriate.

- ▶ DO NOT allow wash water from cleaning or process equipment to enter drains.
- $\mbox{\ensuremath{\,^{\blacktriangleright}}}$ It may be necessary to collect all wash water for treatment before disposal.
- ▶ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first.
- Where in doubt contact the responsible authority.
- Recycle wherever possible.
- Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified.
- Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material).
- Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

Waste treatment options

Not Available

Sewage disposal options

Not Available

SECTION 14 Transport information

Labels Required



Land transport (ADR-RID)

444 1101	1007	
14.1. UN number	1987	
14.2. UN proper shipping name	ALCOHOLS, N.O.S. (vapour present 50 °C more than 110 kPa) (control	ssure at 50 °C not more than 110 kPa) (contains ethanol and 2-butanol); ALCOHOLS, N.O.S. (vapour pressure ntains ethanol and 2-butanol)
14.3. Transport hazard class(es)	Class 3 Subrisk Not Applicable	
14.4. Packing group	II	
14.5. Environmental hazard	Not Applicable	
	Hazard identification (Kemler)	33
	Classification code	F1
14.6. Special precautions for	Hazard Label	3
user	Special provisions	274 601 640C; 274 601 640D
	Limited quantity	1L
	Tunnel Restriction Code	2 (D/E)

Air transport (ICAO-IATA / DGR)

14.1. UN number	1987	
14.2. UN proper shipping name	Alcohols, n.o.s. * (contain	ns ethanol and 2-bu
	ICAO/IATA Class	3
14.3. Transport hazard class(es)	ICAO / IATA Subrisk	Not Applicable
0.000(00)	ERG Code	3L
14.4. Packing group	П	
14.5. Environmental hazard	Not Applicable	

	Special provisions	A3 A180
	Cargo Only Packing Instructions	364
	Cargo Only Maximum Qty / Pack	60 L
14.6. Special precautions for user	Passenger and Cargo Packing Instructions	353
usu	Passenger and Cargo Maximum Qty / Pack	5 L
	Passenger and Cargo Limited Quantity Packing Instructions	Y341
	Passenger and Cargo Limited Maximum Qty / Pack	1 L

Sea transport (IMDG-Code / GGVSee)

14.1. UN number	1987
14.2. UN proper shipping name	ALCOHOLS, N.O.S. (contains ethanol and 2-butanol)
14.3. Transport hazard class(es)	IMDG Class 3 IMDG Subrisk Not Applicable
14.4. Packing group	II .
14.5. Environmental hazard	Not Applicable
14.6. Special precautions for user	EMS Number F-E , S-D Special provisions 274 Limited Quantities 1 L

Inland waterways transport (ADN)

14.1. UN number	1987		
14.2. UN proper shipping name		pour pressure at 50 °C not more tha kPa) (contains ethanol and 2-butano	n 110 kPa) (contains ethanol and 2-butanol); ALCOHOLS, N.O.S. (vapour pressure)
14.3. Transport hazard class(es)	3 Not Applicable		
14.4. Packing group	II		
14.5. Environmental hazard	Not Applicable		
	Classification code	F1	
	Special provisions	274; 601; 640C 274; 601; 640D	
14.6. Special precautions for user	Limited quantity	1 L	
4001	Equipment required	PP, EX, A	
	Fire cones number	1	

14.7. Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

14.8. Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
rosin, polymerised	Not Available
2-butanol	Not Available
ethanol	Not Available

14.9. Transport in bulk in accordance with the ICG Code

Product name	Ship Type
rosin, polymerised	Not Available
2-butanol	Not Available
ethanol	Not Available

SECTION 15 Regulatory information

15.1. Safety, health and environmental regulations / legislation specific for the substance or mixture

rosin, polymerised is found on the following regulatory lists

Europe EC Inventory

2-butanol is found on the following regulatory lists

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex $\rm VI$

EU REACH Regulation (EC) No 1907/2006 - Annex XVII - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles

Europe EC Inventory

European Union - European Inventory of Existing Commercial Chemical Substances (EINECS)

European Union (EU) Regulation (EC) No 1272/2008 on Classification, Labelling and Packaging of Substances and Mixtures - Annex VI

This safety data sheet is in compliance with the following EU legislation and its adaptations - as far as applicable - : Directives 98/24/EC, - 92/85/EEC, - 94/33/EC, - 2008/98/EC, - 2010/75/EU; Commission Regulation (EU) 2020/878; Regulation (EC) No 1272/2008 as updated through ATPs.

15.2. Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture by the supplier.

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (rosin, polymerised; 2-butanol; ethanol)
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	No (rosin, polymerised)
Vietnam - NCI	Yes
Russia - FBEPH	No (rosin, polymerised)
Legend:	Yes = All CAS declared ingredients are on the inventory No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.

SECTION 16 Other information

Revision Date	21/01/2022
Initial Date	28/08/2016

Full text Risk and Hazard codes

H226 Flammable liquid and vapour.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered. For detailed advice on Personal Protective Equipment, refer to the following EU CEN Standards:

EN 166 Personal eye-protection

EN 340 Protective clothing

EN 374 Protective gloves against chemicals and micro-organisms

EN 13832 Footwear protecting against chemicals

EN 133 Respiratory protective devices

Definitions and abbreviations

PC-TWA: Permissible Concentration-Time Weighted Average

PC-STEL: Permissible Concentration-Short Term Exposure Limit

IARC: International Agency for Research on Cancer

ACGIH: American Conference of Governmental Industrial Hygienists

STEL: Short Term Exposure Limit

TEEL: Temporary Emergency Exposure Limit $_{\circ}$

IDLH: Immediately Dangerous to Life or Health Concentrations

ES: Exposure Standard

OSF: Odour Safety Factor

NOAEL :No Observed Adverse Effect Level

LOAEL: Lowest Observed Adverse Effect Level

TLV: Threshold Limit Value

LOD: Limit Of Detection

OTV: Odour Threshold Value

BCF: BioConcentration Factors BEI: Biological Exposure Index

AIIC: Australian Inventory of Industrial Chemicals

DSL: Domestic Substances List

NDSL: Non-Domestic Substances List

IECSC: Inventory of Existing Chemical Substance in China

EINECS: European INventory of Existing Commercial chemical Substances

ELINCS: European List of Notified Chemical Substances

NLP: No-Longer Polymers

ENCS: Existing and New Chemical Substances Inventory KECI: Korea Existing Chemicals Inventory NZIoC: New Zealand Inventory of Chemicals PICCS: Philippine Inventory of Chemicals and Chemical Substances

TSCA: Toxic Substances Control Act TCSI: Taiwan Chemical Substance Inventory INSQ: Inventario Nacional de Sustancias Químicas

NCI: National Chemical Inventory FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

Reason For Change

A-3.00 - Minor safety data sheet changes.